CIGARETTE SPECIFICATION

LOUISVILLE
BASIC ULTRA LIGHTS KS REGULAR SP - NEW GRAPHICS
BRAND CODE-06290 (STD)(NG)

EFFECTIVE DATE: 01/01/96
STANDARD PRODUCTION
NEW GRAPHICS

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	6.0	MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM					
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	31.000	MM					
TOTAL R.T.D.	:	116	MM H2O					
DILUTION TARGET	:	50.0 +/-	5.0 %					

TIPPING PAPER : 62MM X 3500M WHT SGL PPT KC 265M2 12-596-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/	DILUTION	TYPE /BAND WIDTH/	TPR.	CUT LENGTH/DRY	PATCH SIZE
24.00	PRE-PERF	TIPPING 1.50	27.00	8.5 X	20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BRICA REGULAR SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 27CU/0.6%/100% WOOD 10-373-A
REPLACE WITH/USE UP: 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-994-A
REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-371-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG6290 FILTER: B07007

2054444774

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

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